## What is claimed is:

- 1. A method of forming an inorganic pigment comprising cobalt and aluminum and having a spinel crystalline structure, the method comprising calcining a raw batch comprising a blend of a cobalt-containing inorganic pigment precursor, an aluminum-containing inorganic pigment precursor, and a phosphate compound.
- 2. The method according to claim 1 wherein the phosphate compound is an aluminum phosphate.
- 3. The method according to claim 1 wherein the phosphate compound is aluminum metaphosphate.
- 4. The method according to claim 1 wherein the phosphate compound is aluminum orthophosphate.
- 5. The method according to claim 1 wherein the phosphate compound comprises from about 0.1% to about 12% of the raw batch by weight.
- 6. The method according to claim 1 wherein the phosphate compound comprises from about 0.5% to about 2.5% of the raw batch by weight.
- 7. The method according to claim 1 wherein the raw batch further comprises a chromium-containing inorganic pigment precursor.
- 8. The method according to claim 7 wherein the chromium-containing inorganic pigment precursor is chromium oxide and is present in an amount up to about 10% of the raw batch by weight.
- 9. The method according to claim 8 wherein the chromium oxide comprises from about 0.1% to about 2.5% of the raw batch by weight.

- 10. The method according to claim 1 wherein subsequent to the calcining step, the inorganic pigment is treated with acid to remove soluble salts and dried.
- 11. An inorganic pigment comprising cobalt and aluminum having the spinel crystalline structure produced by the process comprising calcining a raw batch comprising a blend of a cobalt-containing inorganic pigment precursor, an aluminum-containing inorganic pigment precursor, and a phosphate compound.
- 12. The inorganic pigment according to claim 11 wherein the phosphate compound is an aluminum phosphate.
- 13. The inorganic pigment according to claim 11 wherein the phosphate compound is aluminum metaphosphate.
- 14. The inorganic pigment according to claim 11 wherein the phosphate compound is aluminum orthophosphate.
- 15. The inorganic pigment according to claim 11 wherein the phosphate compound comprises from about 0.1% to about 12% of the raw batch by weight.
- 16. The inorganic pigment according to claim 11 wherein the phosphate compound comprises from about 0.5% to about 2.5% of the raw batch by weight.
- 17. The inorganic pigment according to claim 11 wherein the raw batch further comprises a chromium-containing inorganic pigment precursor.
- 18. The inorganic pigment according to claim 7 wherein the chromium-containing inorganic pigment precursor is chromium oxide and is present in an amount up to about 10% of the raw batch by weight.

- 19. The inorganic pigment according to claim 18 wherein the chromium oxide comprises from about 0.1% to about 2.5% of the raw batch by weight.
- 20. A paint product comprising a paint base having an inorganic pigment comprising cobalt and aluminum having the spinel crystalline structure dispersed therein, wherein the inorganic pigment further comprises a phosphate compound.
- 21. A polymer product comprising a polymer having an inorganic pigment comprising cobalt and aluminum having the spinel crystalline structure dispersed therein, wherein the inorganic pigment further comprises a phosphate compound.
- 22. The polymer product according to claim 21 wherein the polymer comprises polyvinylchloride.